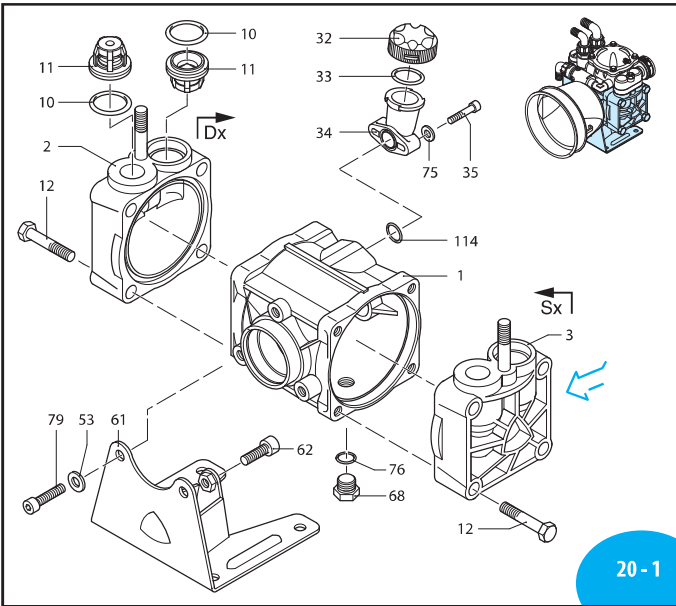
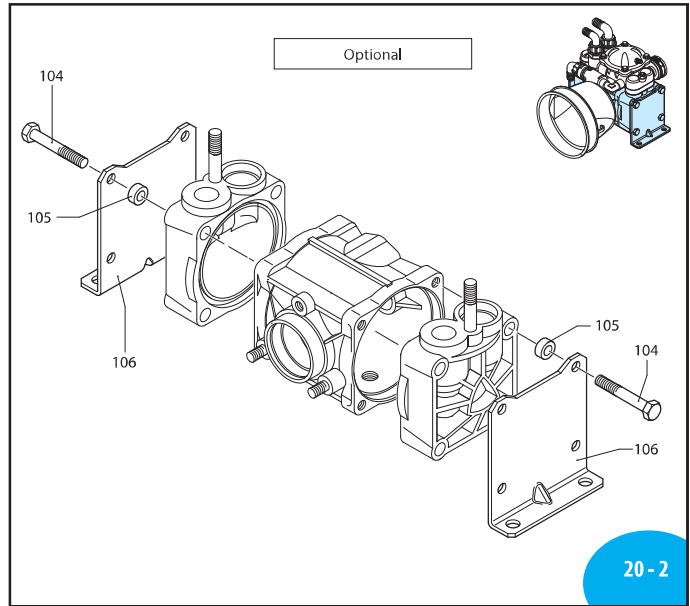


A.R. NORTH AMERICA

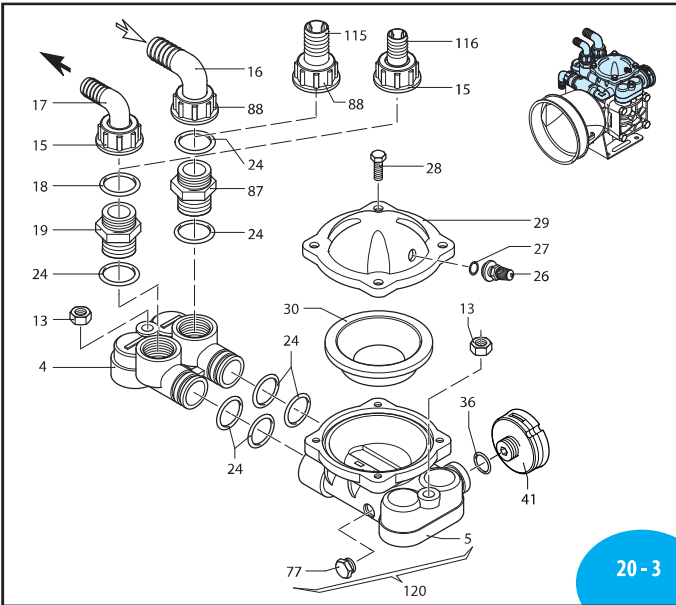
AR 70 bp



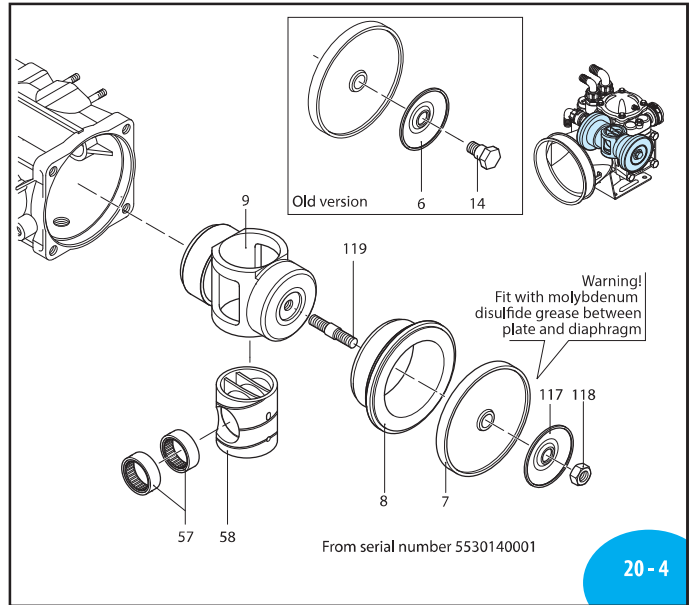
20 - 1



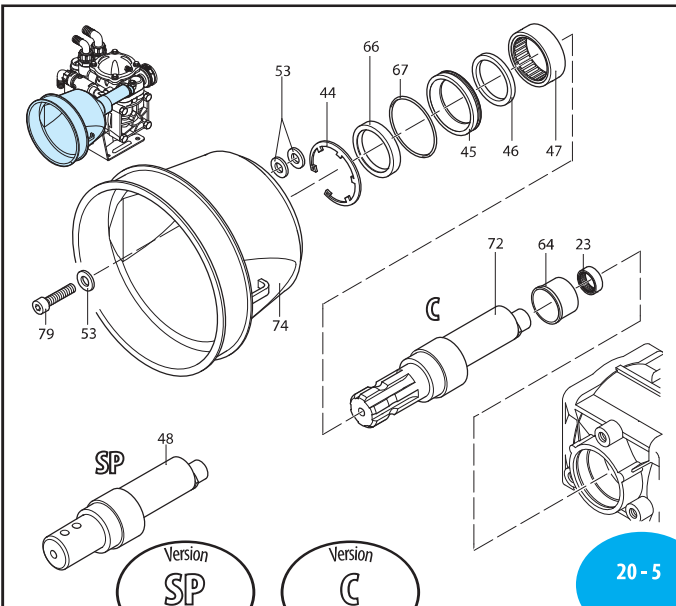
20 - 2



20 - 3



20 - 4



20 - 5



AR 70 bp

	C	SP	GR3/4
AR70bp	33156	31698	31700

Low pressure

Pos	Code	Description	Qty	Note
1	550011	Pump body	11	
2	550101	Head	1	
3	550102	Head	1	
4	550150	Fitting	1	
5	550180	Semi air chamber lower	1	
6	580370	Retaining washer hole Ø 14	2	(b)
	550080	Diaphragm	2	NBR
	550081	Diaphragm	2	BlueFlex™
	550084	Diaphragm	2	Viton
	550085	Diaphragm	2	Desmopan
	550086	Diaphragm	2	HPDS
8	550110	Sleeve	2	
9	550120	Piston Ø 75	1	
10	320030	O-ring Ø 31.5x4.5	4	90Sh
11	759051	Valve	4	
12	551040	Bolt TE M10x55	8	Geomet T355*
13	180152	Nut M10	2	Geomet T355*
14	580360	Hub pin	2	T265* (b)
15	550880	Ring nut 1" G	1	
16	580040	Elbow 1 1/4"	1	
17	550370	Elbow 1"	1	
18	550350	O-ring Ø 23.81X2.62	1	
19	550340	Fitting 1" G M-M	1	
23	550310	Bushing	1	
24	390290	O-ring Ø 29x3	7	
26	550300	Air valve	1	T25*
27	650542	Gasket	1	
28	550680	Bolt TE M8x20	4	Geomet T180*
29	550233	Semi air chamber upper	1	Black
	550190	Diaphragm air chamber	1	NBR
	550194	Diaphragm air chamber	1	BlueFlex™
	550192	Diaphragm air chamber	1	Viton
	550193	Diaphragm air chamber	1	HPDS
32	550052	Plug	1	black
33	550040	O-ring Ø 26.65x2.62	1	
34	550030	Sight glass	1	
35	850851	Bolt TCEI M6x30	2	Geomet T90*
36	180101	O-ring Ø 17.5x2	1	
41	659213	Diaphragm	1	
44	200391	Ring circlip Øi 62	1	
45	550470	Bushing seal ring	1	
46	550070	Washer	1	
47	550060	Bushing	1	

Pos	Code	Description	Qty	Note
48	550170	Shaft marked AL	1	SP
53	320621	Washer	5	Geomet
54	659209	Diaphragm	1	
57	550280	Bushing	2	
58	550140	Cylinder trolling piston	1	
61	580080	Base	1	
62	540301	Bolt TCEI M10x30	1	Geomet T355*
64	550160	Spacer	1	
66	550491	Ring seal	1	
67	650920	O-ring Ø 53.65x2.62	1	
68	880530	Plug 3/8" G	1	T180*
72	550173	Shaft marked AM	1	C
74	1500350	Shield	1	
75	550332	Washer	2	Geomet
76	740290	O-ring Ø 14x1.78	1	
77	330173	Plug 1/2" G	1	Geomet T180*
78	881560	Fitting 1/2" G M-F	1	
83	550450	Ring nut 3/4" G	1	
87	450120	Fitting 1" G - 1" 1/4 G M-M	1	
88	550870	Ring nut 1" 1/4 G	1	
104	1300361	Bolt TE M10x65	8	Geomet T355*
105	551030	Spacer	8	
106	551020	Base	2	
114	180101	O-ring Ø 17.5x2	1	
115	580280	Hose barb 1 1/4"	1	optional
116	550210	Hose barb 1"	1	optional
117	580371	Retaining washer hole Ø 10	2	(a)
118	2240110	Nut M10	2	SS T220* (a)
119	2240100	Stud	2	(a) T265*
120	559200	Lower chamber assy	1	

(a) From serial number 5530140001.
(b) Up to serial number 5529149999.

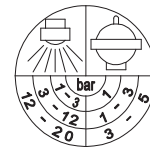
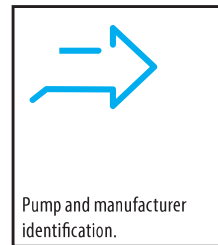
* Torque: in-lbs +/- 10%

AR 43243 BlueFlex diaphragms	
AR 43240 NBR diaphragms	
AR 43241 Desmopan diaphragms	
Pos.	Qty
7	2
10	4
30	1
41	1

AR 2364 Valves	
Pos.	Qty
10	4
11	4

AR 2365 O-Rings	
Pos.	Qty
10	4
18	1
24	7
27	1
33	1
36	1
67	1
76	1

Suggested oil	
Type	Oz
AR64532D	32
Crankcase Oil Capacity 24 oz	



2154700 Air chamber decal